

### Three principles behind contaminated water countermeasures

Countermeasures for contaminated water (Note 2) are implemented with the following three principles:

(Note 2) The amount is decreasing due to measures such as groundwater bypass and water-stoppage of the buildings.

1. Eliminate contamination sources (1) Multi-nuclide removal equipment (2) Remove contaminated water in the trench (Note 3) (Note 3) Underground tunnel containing pipes. 2. Isolate water from contamination (3) Pump up ground water for bypassing (4) Pump up ground water near buildings (5) Land-side frozen walls (6) Waterproof pavement

3. Prevent leakage of contaminated water

- (7) Soil improvement by sodium silicate
- (8) Sea-side impermeable walls
- (9) Increase tanks (welded-joint tanks)



### Multi-nuclide removal equipment (ALPS)

- This equipment removes radionuclides from the contaminated water in tanks, and reduces risks
- It aims to reduce the levels of 62 nuclides in contaminated water to the legal release limit or lower (tritium cannot be removed.)
- Furthermore, additional multi-nuclide removal equipment is installed by TEPCO (operation started September 2014) as

well as a subsidy project of the Japanese Government (operation started October 2014.)

(Installation status of high-performance multi-nuclide removal equipment)

### Land-side impermeable walls with frozen soil

- The walls surround the buildings with frozen soil and reduce groundwater inflow into the same.
- On-site tests have been conducted since last August. Construction work started in June and the freezing operation will start within FY2014.



(Length: approx. 1,500m)

### Sea-side impermeable walls

•The walls aim to prevent the flow of contaminated groundwater into the sea

•Installation of steel sheet piles is almost (98%) complete. The closure time is being coordinated.



(Installation status)

### Progress Status and Future Challenges of the Mid-and-Long-Term Roadmap toward the Decommissioning of TEPCO's Fukushima Daiichi Nuclear Power Station Units 1-4 (Outline)

# **Progress status**

The temperatures of the Reactor Pressure Vessel (RPV) and the Primary Containment Vessel (PCV) of Units 1-3 have been maintained within the range of approx. 15-45°C<sup>-1</sup> for the past month. There was no significant change in the density of radioactive materials newly released from Reactor Buildings in the air<sup>2</sup>. It was evaluated that the comprehensive cold shutdown condition had been maintained. \*1 The values vary somewhat depending on the unit and location of the thermometer.

2 The radiation exposure does due to the current release of radiacease of radiacease fractionactive materials. The sector Buildings peaked at 0.03 mSv/year at the site boundaries. This is approx. 1/70 of the annual radiation does by natural radiation (annual average in Japan: approx. 2.1 mSv/year).

### Fuel removal from the Unit 4 spent fuel pool completed

Fuel removal from the Unit 4 spent fuel pool (SFP) commenced on November 18, 2013. On November 5, within a year since this work commenced, the transfer of spent fuel assemblies in the pool to the common pool was completed.

The transfer of non-irradiated fuel assemblies to the Unit 6 SFP was also completed on December 22.

This marks the completion of all fuel removal from the Unit 4. Based on this experience, fuel assemblies will be removed from the Unit 1-3 pools.



<Work conditions for transfer of the final fuel transportation container>

\*Some portions of these photos, in which classified information related to physical protection is included, were cor

### Investigation into the status of rubble and dust on the Unit 1 R/B top floor

Two roof panels of the Unit 1 Reactor Building (R/B) cover were removed, investigations into the status of rubble and the concentration of dust on the R/B top floor (operating floor) were conducted, and the roof panels were put back on December 4. A hole used for spraying of anti-scattering agents that had been expanded in October was also covered at that time.

The result of these investigations confirmed that no scattering of dust or conditions that would cause immediate damage to the fuel assemblies in the SFP were detected. It is scheduled for the roof panels to be removed once again after March, and for careful work to dismantle the roof covers to proceed.



<Status of rubble at the upper part of the Unit 1 spent fuel pool>



### Leakage of water treated by multi-nuclide removal equipment

On December 17, a leakage of water that had undergone treatment by multi-nuclide removal equipment (ALPS) occurred due to the water being mistakenly sent to piping whose installation had not been fully completed. The leaked water and soil from the areas surrounding the leak have been recovered, and there was no outflow to the ocean.

The cause of this incident was operation using an incorrect procedure document. From here on, whenever valves connected to newly-installed piping are to be operated, the connection status of the piping will be confirmed with the work site prior to their operation.

### Filling of Unit 2 seawater-pipe trench tunnel sections completed

Filling of the seawater-pipe trench(Note) which leads from the Turbine Building of Unit 2 on the sea side, with cement-based materials, commenced on November 25. and on December 18 the filling of the tunnel sections was completed. After water is pumped up from the Vertical Shafts and the filling status of the tunnel sections is confirmed, preparations for filling the Vertical Shaft sections will proceed. Note: The term 'trench' means an underground tunnel containing



### Toward risk reduction of contaminated water

In addition to multi-nuclide removal equipment (ALPS), the installation of multiple purification systems to remove strontium is also proceeding.

The contaminated water in the initial group of tanks was treated using mobile strontium-removal equipment that circulates contaminated water in tanks and removes strontium from it.

The cesium absorption apparatus (KURION) and secondary cesium absorption apparatus (SARRY), which remove cesium from contaminated water transferred from the buildings, were modified to commence their operation with the added operation of the removal of strontium from the end of December.

Preparations are also proceeding on RO concentrated water treatment equipment to treat contaminated water in tanks, and treatment will commence from January.

### Rubble removal inside Unit 3 pool resumed

Although a console of a fuel-handling machine and other objects fell into the spent fuel pool during rubble removal work inside the pool, causing this work to be suspended, the rubble removal work was resumed on December 17, and the fallen console was removed from the spent fuel pool on December 19.

From early January, cover plates will be added as a measure to prevent falling objects such as in this case.



Data of Monitoring Posts (MPs) measuring airborne radiation rate around site boundaries show 1.100 - 4.033µSv/h (November 26 - December 23, 2014.)

We improved the measurement conditions of monitoring posts 2 to 8 for precise measurement of air dose rate. Construction works such as tree-clearing, surface soil removal, and shield wall setting were implemented from Feb 10 to Apr 18, 2012. Therefore monitoring results at these points are lower than elsewhere in the power plant site.

The radiation shielding panel around the monitoring post No. 6, which is one of the instruments used to measure the radiation dose of the power station site boundary, were taken off from July 10 to July 11, 2013, since the surrounding radiation dose has largely fallen down due to further cutting down of the forests etc.

### 1. Temperatures inside the reactors

Through continuous reactor cooling by water injection, the temperatures of the Reactor Pressure Vessel (RPV) bottom and the Primary Containment Vessel (PCV) gas phase have been maintained within the range of approx. 15 to 45°C for the past month, though they vary depending on the unit and location of the thermometer.





\* The trend graphs show part of the temperature data measured at multiple points

## 2. Release of radioactive materials from the Reactor Buildings

The density of radioactive materials newly released from Reactor Building Units 1-4 in the air measured at site boundaries was evaluated at approx. 1.4 x 10<sup>-9</sup> Bg/cm<sup>3</sup> for both Cs-134 and -137. The radiation exposure dose due to the release of radioactive materials was 0.03 mSv/year (equivalent to approx. 1/70 of the annual radiation dose by natural radiation (annual average in Japan: approx. 2.1 mSv/year)) at the site boundaries.



Note Different formulas and coefficients were used to evaluate the radiation dose in the facility operation plan and monthly report. The evaluation methods were integrated in September 2012. As the fuel removal from the spent fuel pool (SFP) commenced for Unit 4, the radiation exposure dose from Unit 4 was added to the items subject to evaluation since November 2013

## 3. Other indices

There was no significant change in indices, including the pressure in the PCV and the PCV radioactivity density (Xe-135) for monitoring criticality, nor was any abnormality of cold shutdown condition or sign of criticality detected. Based on the above, it was confirmed that the comprehensive cold shutdown condition had been maintained and the reactors remained in a stabilized condition.

## II. Progress status by each plan

### 1. Reactor cooling plan

The cold shutdown condition will be maintained by cooling the reactor by water injection and measures to complement status monitoring will continue to be implemented

- Replacement of the thermometer at the bottom of Unit 2 RP
- In April, attempts to remove and replace the thermometer installed at the bottom of the RPV, which had broken in February 2014, failed and the operation was suspended. The estimated cause was fixing or added friction due to rust having formed.
- It was confirmed with full-scale piping that it is possible for wire guides to be drawn out if rust-stripping chemicals that do not generate hydrogen are used (December 5). After training the workers involved, it is scheduled for the

elimination to be implemented in January 2015.

## 2. Accumulated water-treatment plan

To tackle the increase in accumulated water due to groundwater inflow, fundamental measures to prevent such inflow into the Reactor Buildings will be implemented, while improving the decontamination capability of water-treatment and preparing facilities to control the contaminated water

- Operation of groundwater bypass
- From April 9, the operation of 12 groundwater bypass pumping wells commenced sequentially to pump up groundwater. Release commenced from May 21 in the presence of officials from the Intergovernmental Liaison Office for the Decommissioning and Contaminated Water Issue of the Cabinet Office. As of December 24, 64,048 m<sup>3</sup> of groundwater had been released. The pumped up groundwater has been temporarily stored in tanks and released after TEPCO and a third-party organization (Japan Chemical Analysis Center) confirmed that its guality met operational targets.
- It was confirmed that the groundwater inflow into the buildings had decreased by 100m<sup>3</sup>/day based on the evaluation data by now through measures such as the groundwater bypass and water stoppage of the High Temperature Incinerator Building (HTI) (see Figure 1).
- It was confirmed that the groundwater level at the observation holes had decreased by approx. 10-15cm compared to the level before pumping at the groundwater bypass started.
- Due to a decrease in the flow rate of pumping well No.11 from around mid-September, water pumping was stopped detected (No.10: from early January 2015, No.12: from December 12).



Figure 1: Analytical results of inflow into buildings

- Construction status of impermeable walls with frozen soil  $\geq$
- To facilitate the installation of frozen-soil impermeable walls surrounding Units 1-4 (a subsidy project of the Ministry of Economy, Trade and Industry), drilling to place frozen pipes commenced (from June 2). As of December 24, drilling at 1,030 points (for frozen pipes: 852 of 1,549 points, for temperature-measurement pipes: 178 of 317 points) and installation of frozen pipes at 428 of 1.549 points had been completed (see Figure 2).

on October 15. Confirmation of the situation revealed that existence and adhesion of bacteria (iron-oxidizing bacteria, etc.). Chemicals for sterilization of bacteria were fed into the well and pumping was resumed on December 9. Cleaning was also performed on pumping well Nos.10 and 12, at which similar decreased flow rates were



Figure 2: Drilling status for frozen-soil impermeable walls and installation of frozen pipes

- Closure of trench connecting to High Temperature Incinerator Building
- The trench connecting to the High Temperature Incinerator Building was closed off with grout as part of the work for water stoppage of the High Temperature Incinerator Building (October 29 to December 20). The volume of groundwater inflow into the building will be measured during planned shutdowns of the cesium absorption apparatus and secondary cesium absorption apparatus.
- Status of the subdrain system  $\geq$
- Though an increase in radioactive material density was detected in subdrain pit Nos. 18 and 19 (October 22), the density drastically declined after this. It was estimated that as those pits connect with pit Nos, 15 to 17, which could not be recovered due to high radiation level, via horizontal pipes, radioactive material was gradually drawn into them by pump operation. Pit No. 17 was blocked with filling material from November 14 to 21, and unrecovered pit Nos. 15 and 16 were separated from recovered pit Nos. 18 and 19. After blocking up pit No. 17, since there was no decrease in the water level of pit No. 17 even when groundwater was drawn from pit Nos. 18 and 19, and since there were no significant changes in radioactive material density in pit Nos. 18 and 19, it was confirmed that separation had been achieved successfully.



Figure 3: Existing subdrain pits around Units 1 and 2

Operation of multi-nuclide removal equipment  $\geq$ 

Regarding multi-nuclide removal equipment (existing, additional and high-performance), hot tests using radioactive water are underway (for existing equipment, System A: from March 30, 2013, System B: from June 13, 2013, System C: from September 27, 2013; for additional equipment, System A: from September 17, 2014, System B: from September 27, 2014, System C: from October 9, 2014; for high-performance equipment, from October 18.

2014). To date, approx. 181,000 m<sup>3</sup> at the existing, approx. 47,000 m<sup>3</sup> at the additional and approx. 10,000 m<sup>3</sup> at the high-performance multi-nuclide removal equipment have been treated (as of December 23, including approx. 9,500m<sup>3</sup> stored in J1(D) tank, which contained water with a high density of radioactive materials at the System B outlet)

- for late December).
- Toward risk reduction of contaminated water stored in tanks
- be implemented by December 22.
- purify RO concentrated salt water stored in tanks in the H5 north area (scheduled to commence in mid-January). the C and G6 areas (scheduled to commence in late January).
- multiple approaches.



Figure 4: Status of accumulated water storage

- Measures in Tank Areas
- reservoir No.7 was completed.
- Removal of contaminated water from seawater-pipe trenches
- status of the tunnel sections is currently being confirmed. Preparations for filling of the Vertical Shafts will proceed based on these results.
- At the Unit 3 seawater-pipe trench Vertical Shaft D, drilling of holes for frozen and temperature-measurement pipes

With the objective of detection at early stages if there is an increase in the radioactive material density of multi-nuclide removal equipment outlet water, continuous β-radiation monitors were installed at the absorption vessel outlets (existing: December 9 to 14, additional: November 30 to December 3, high-performance; scheduled

To purify RO concentrated salt water stored in tanks, mobile strontium-removal equipment started operation in the G4 south area (from October 2). Treatment of contaminated water in the initial group of tanks (approx. 4,000m<sup>3</sup>) will

The number of mobile strontium-removal units will be increased (implementation plan approved on December 12) to Secondary mobile strontium-removal equipment will also be installed to purify RO concentrated salt water in tanks in

In addition to multi-nuclide removal equipment (existing, additional, and high-performance) and mobile strontium-removal equipment, treatment measures consisting of removal of strontium by cesium absorption apparatus (KURION) and secondary cesium absorption apparatus (SARRY) (implementation plan approved on December 10) are scheduled to commence at the end of December. These measures, which furthermore include contaminated water treatment (scheduled to commence in January) by RO concentrated water treatment equipment (implementation plan approved on December 22), are intended to reduce the risks of contaminated water via

Rainwater under the temporary release standard having accumulated inside the fences in the contaminated water tank area, was sprinkled on site after removing radioactive materials using rainwater-treatment equipment since May 21 (as of December 22, a total of 13,500 m<sup>3</sup>). On December 5, treatment of rainwater stored in underground

Filling and closure of the Unit 2 seawater-pipe trench commenced on November 25, and on December 18 filling of the tunnel sections was completed. Water was pumped up from the Vertical Shafts on December 24, and the filling

was completed (December 5). Pumping tests were performed on December 15, and it was estimated that the trench

is connected to the Turbine Building. Decisions will be made on how to proceed based on the results of the pumping tests.

The site conditions of the Unit 4 seawater-pipe trench will be confirmed.

### 3. Plan to reduce radiation dose and mitigate contamination

Effective dose-reduction at site boundaries and purification of the port water to mitigate the impact of radiation on the external environment

- Status of groundwater and seawater on the east side of Turbine Building Units 1 to 4
  - Regarding the radioactive materials in groundwater near the bank on the north side of the Unit 1 intake, the density of tritium has been increasing at groundwater Observation Holes Nos. 0-1-2 and 0-4 since July, currently standing at around 9.000 and 23.000 Bg/L, respectively in these locations. Pumping of 1 m<sup>3</sup>/day of water from Observation Hole No. 0-3-2 continues.
  - Regarding the groundwater near the bank between the Unit 1 and 2 intakes, the density of gross  $\beta$  radioactive materials at groundwater Observation Hole Nos. 1 to 6 increased to 7.8 million Bg/L in October, but is currently standing at around 500,000 Bg/L. Though the density of tritium at groundwater Observation Hole Nos. 1 to 8 had become around 10,000 Bg/L, it fluctuated greatly after June, and is currently around 20,000 Bg/L.

Though the density of tritium at groundwater Observation Hole No. 1-17, which had been around 10,000 Bg/L, increased to 160,000 Bg/L since October, it is currently standing at around 40,000 Bg/L. The density of gross β, which has been increasing since March, reached 1.2 million Bg/L by October and is currently standing at around 60,000 Bg/L. Water pumping from the well point (10 m<sup>3</sup>/day) and the pumping well No. 1-16 (P) (1m<sup>3</sup>/day) installed near the Observation Hole No. 1-16 continues.

- Regarding the radioactive materials in groundwater near the bank between the Unit 2 and 3 intakes, the densities of tritium and gross β radioactive materials are high on the north (Unit 2) side up to November. These densities have been decreasing since November, currently standing at around 3,000 and 20,000 Bg/L for tritium and gross β radioactive materials respectively. To increase the height of the ground improvement area with mortar, the volume of water pumped from the well point increased to 50 m<sup>3</sup>/day (from October 31).
- Regarding the radioactive materials in groundwater near the bank between the Unit 3 and 4 intakes, a low density was maintained at all Observation Holes as up to November.
- Regarding the radioactive materials in seawater outside the sea-side impermeable walls inside the open channels of Units 1-4, a low density equivalent to that at the point to the north of the east breakwater was maintained as up to November.
- The density of radioactive materials in seawater within the port has been slowly declining as up to November.
- The radioactive material density in seawater at and outside the port entrance has remained within the same range previously recorded.
- Construction to cover the seabed soil within the port is underway to prevent contamination spreading due to stirred-up seabed soil (scheduled for completion at the end of FY2014). Modifications to the slurry plant were implemented at the time of the covering work in Area (2). Test construction was carried out from November 17, and since confirmation of the workability and the covering material guality were completed, construction resumed from December 14 (see Figure 8). As of December 23, 33% of the construction had been completed. The seabed of the intake open channels had been covered by FY2012.



<Unit 1 intake north side, between Unit 1 and 2 intakes>



Figure 5: Groundwater density on the Turbine Building east side





Figure 7: Progress status of impermeable walls on the sea side



Figure 8: Progress status of the seabed soil covering within the port

### 4. Plan to remove fuel from the spent fuel pools

Work to help remove spent fuel from the pool is progressing steadily while ensuring seismic capacity and safety. The removal of spent fuel from the Unit 4 pool commenced on November 18, 2013 and efforts are being made to complete the process by around the end of 2014

- > Fuel removal from the Unit 4 spent fuel pool
- fuel removal from the Unit 4 Reactor Building.
- To evaluate long-term soundness of fuel assemblies removed from the spent fuel pool, a visual inspection on fuel assemblies transferred from the Unit 4 spent fuel pool to the common pool was conducted (November 18-25). The results of the inspection were that no major damage to or distortion of fuel assemblies, abnormal increases in oxide film thicknesses, or notable corrosion on the inner surfaces of lock nuts were detected.
- summarized.
- Main work to help remove spent fuel at Unit 3
- completed (December 19).
- Main work to help remove spent fuel at Unit 1  $\geq$
- part of a hole used for spraying of anti-scattering agents that had been expanded was covered from the exterior.
- After removing the two roof panels, the trends of the dust conditions were monitored with regard to the density of radioactive materials in the air, and the results confirmed that due to the effects of the wind, there were no elevations in the concentration of dust.
- inside the pool were detected. Further investigations will be conducted after the roof cover has been dismantled.





Covering status of expanded hole in roof panel of building cover Figure 9: Upper part of Unit 1 Reactor Building - Covering status of hole in roof panel and status of rubble investigations

5. Fuel debris removal plan

In addition to decontamination and shield installation to improve PCV accessibility, technology was developed and data gathered as

Fuel removal from the spent fuel pool (SFP) commenced on November 18, 2013. On December 22, the transfer of 1,331 spent fuel assemblies in the pool, as well as 202 non-irradiated fuel assemblies, was completed (2 of the non-irradiated fuel assemblies were removed in advance in July 2012 for fuel checks). This marks the completion of

In order to confirm the post-transportation status of 2 leaked fuel assemblies that were transported from the Unit 4 spent fuel pool to the common pool, visual inspections using underwater cameras and examinations of leaked fuel rods using fiberscopes were conducted (December 17, 18). The results of these examinations are currently being

During rubble removal inside the spent fuel pool, the console and the overhanging pedestal of a fuel-handling machine, which were scheduled for removal, fell (August 29) and the work was therefore suspended. However, on December 17 the rubble removal work resumed and the removal of the console and overhanging pedestal were

Spraying of anti-scattering agents on the top floor of the Reactor Building and investigations into the status of rubble and concentration of dust were conducted, and the roof panels of the Reactor Building cover that had been removed were put back on December 4. At that time, projecting members were also mounted to the removed roof panels and

 In the rubble investigation, confirmation in greater detail was achieved than it could be achieved with balloon investigations and other types of investigations performed in the past. Since it was possible to confirm the status of the rubble to be removed in advance at the upper part of the Reactor Building, the plans for rubble removal will be reviewed. On the underside of the collapsed roof, no conditions such as fallen fuel-handling machines or steel frame materials protruding from the water surface that would cause damage to the spent fuel pool or to the fuel assemblies



Existing steel frame at upper part of Underside of collapsed roof Reactor Building

required to prepare to remove fuel debris (such as investigating and repairing PCV leak locations)

- > Development of technology for detection of fuel debris inside the reactor
- In order to gain an understanding of the positions and amounts of fuel debris, which is required for investigations into fuel debris removal methods, it is planned to carry out position measurement of the debris via imaging technology that uses muons (a type of elementary particle), which are derived from cosmic radiation. Measurement using muon radiography at Unit 1 is scheduled to commence from around early February.

### 6. Plan to store, process and dispose of solid waste and decommission reactor facilities

Promoting efforts to reduce and store waste generated appropriately and R&D to facilitate adequate and safe storage, processing and disposal of radioactive waste

- Management status of rubble and trimmed trees
- As of the end of November, the total storage volume of concrete and metal rubble was approx. 131,900 m<sup>3</sup> (+8,600 m<sup>3</sup> compared to at the end of October, area-occupation rate: 74%). The total storage volume of trimmed trees was approx. 79,700 m<sup>3</sup> (+100 m<sup>3</sup> compared to at the end of October, area-occupation rate: 58%). The increase in rubble was mainly attributable to construction to install tanks and impermeable walls with frozen soil. The increase in trimmed trees was mainly attributable to construction to install tanks.
- Management status of secondary waste from water treatment
  - As of December 23, the total storage volume of waste sludge was 597 m<sup>3</sup> (area-occupation rate: 85%). The total number of stored spent vessels and high-integrity containers (HIC) of multi-nuclide removal equipment was 1,433 (area-occupation rate: 43%).
  - Operation of storage for cesium absorption vessels (3<sup>rd</sup> storage) which store HICs generated from the multi-nuclide removal equipment will commence on December 9, within the scope of approved use (768 assemblies).

### 7. Plan for staffing and ensuring work safety

Securing appropriate staff long-term while thoroughly implementing workers' exposure dose control. Improving the work environment and labor conditions continuously based on an understanding of workers' on-site needs

- Staff management
  - The monthly average total of people registered for at least one day per month to work on site during the past guarter from August to October was approx. 13,700 (TEPCO and partner company workers), which exceeded the monthly average number of actual workers (approx. 10,700). Accordingly, sufficient people are registered to work on site.
  - It was confirmed with the prime contractors that the estimated manpower necessary for the work in January (approx. 6,810 per day: TEPCO and partner company workers)\* would be secured at present. The average numbers of workers per day for each month of the last fiscal year (actual values) were maintained with approx. 3,000 to 6,600 per month since the last fiscal year (See Figure 10).
  - \* Some works for which contract procedures have yet to be completed are excluded from the January estimate. The number of workers is increasing, both from within and outside Fukushima prefecture. However, as the growth rate of workers from outside exceeds that of those from within the prefecture, the local employment ratio (TEPCO and partner company workers) as of November was approx. 45%.



Figure 10: Changes in the average number of workers per weekday for each month since FY2013 (actual values)

- annual average exposure dose 20mSv/year = 1.7mSv/month)
- · For most workers, the exposure dose is sufficiently within the limit and at a level which allows them to continue engaging in radiation work.



Figure 11: Changes in monthly individual worker exposure dose (monthly average exposure dose since March 2011)

- Preventing infection and expansion of influenza and norovirus Since October, measures for influenza and norovirus have been implemented. As part of these efforts, free influenza vaccination (subsidized by TEPCO) is being provided at the new Administration Office Building in the Fukushima Daiichi Nuclear Power Station (from October 29 to December 5) and medical clinics around the site (from November 4 to January 30, 2015) for workers of partner companies. As of December 19, a total of 7,893 workers had been vaccinated. In addition, a comprehensive range of other measures is also being implemented, including daily actions to prevent infection and expansion (measuring body temperature, health check and monitoring infection status) and response after detecting possible infection (control of swift entry/exit and mandatory wearing of masks in working spaces).
- $\succ$  Status of influenza and norovirus cases
- infection and 35 cases of norovirus infection.

### Status of implementation of work safety measures at Fukushima Daiichi NPS

- Up until November of this fiscal year, 40 people were victims of work-related incidents (excluding heat exhaustion). have continued to occur. Furthermore, serious accidents such as electric shocks have also occurred.
- It is currently recognized that issues which should be the responsibility of ordering parties, such as maintaining work sites in safe conditions, should also be addressed by TEPCO. While receiving advice from external consultants, Safety Management Guidance Meetings led by contractors together with the TEPCO Fukushima Daiichi NPS Superintendent are being held, with the goal of eliminating any further work-related incidents from this point on.

The average exposure dose of workers remained at approx. 1mSv/month in both FY2013 and FY2014. (Reference:

From the 47<sup>th</sup> week of 2014 (November 10, 2014 to November 17, 2014) to the 51<sup>st</sup> week of 2014 (December 15, 2014 to December 21, 2014), there were 108 cases of influenza infection and 1 case of norovirus infection. The totals for the same period of the previous season were 1 case of influenza infection and 11 cases of norovirus infection. The totals for the entire previous season (December 2013 to May 2014) were 254 cases of influenza

Although various measures, such as the implementation of "Individual Hazard Prediction (Kiken Yochi, or 'KY')" have been established in the past to stop workers to take action without checking surroundings, subsequent accidents

### 8. Others

- Leakage of water treated by multi-nuclide removal equipment
- On December 17, while sending water that had undergone treatment by multi-nuclide removal equipment (ALPS) to a tank, a valve connected to piping that was still under construction was opened due to an error regarding the system configuration, causing leakage from that piping (approx. 6m<sup>3</sup>) to occur. Recovery of the leaked water and soil from the areas surrounding the leak were carried out, and there was no outflow to the ocean.
- Misidentified piping lines on the construction drawings had been left uncorrected, leading to the preparation of an incorrect procedure document. Since the causes of this incident consisted of failure to notice the errors in the procedure document and failure to confirm the actual line configuration, from here on whenever newly-installed valves are to be operated, the actual line configuration will be confirmed prior to their operation.

## Status of seawater monitoring within the port (comparison between the highest values in 2013 and the latest values)



Sea side



# **TEPCO Fukushima Daiichi Nuclear Power Station Site Layout**



### Status of efforts on various plans (Part 1) Attachment 3 : Field work : Main processes : R&D As of December 25, 2014 : Sub-main processes : Review Plan until last month Challenges Phase 2 (Early period) Phase 1 (no later than 2 years after the completion of the current efforts) Green frame: Change from last month 2013 2014 2012 2015 Maintenance and monitoring of the cold shut down condition of nuclear reactor (by continuous monitoring on the continuation of water injection and parameters including temperature etc., preser at interview of reliability through maintenance and management) larrowing-down candidate systems for inserting alternative thermometer in Unit 1 RPV Review on the method for inserting alternative thermometer in Unit 1 RPV\* The time for executing the installation work will be determined after on-site studies etc. on the basis of the status of environmental improvement by means of decontamination/shielding. Installation of thermometer in Unit 2 RPV (including inspection in nuclear reactors) Narrowing-down of candidate systems for inserting alternative thermometer in Unit 3 RPV Review on the method for inserting alternative thermometer in Unit 3 RPV\* Objective: Completion of swite Partial observation of the PCV to the equipment for water intal from the reactor building (or from the Remote visual check of the PCV, direct measurement/evaluation of temperature etc. \* Reactor cooling plan bottom of the PCV) Improvement of the reliability of the circulating water injection cooling system (water intake from the turbine building) (Review/implement measures to strengthen some materials for pipes, etc./improve earthquake resistance) The circulating injection cooling system (water intake from the reactor building Water source: Treated water buffer tank Water source: Condensate water storage tank for Units 1 to 3 (or the lower part of the reactor containment vesse Reliability improvement measures for the lines taking water supplies from the condensate water storage tanks of Units 1 to 3 Switching among the water intake equipment (sequential) Review on water take from reactor building (or from the bottom of the PCV) - Construction work Inspection/review for early construction of the circulation loop in the building HP Construction of circulation loop in the building (for Units 1 to 3) 1-1 ection of a fuel/fuel debris removing plan Review on fuel removing method Dismantling of building cover Unit 1 Removal of debris, decontamination and shield Pool circulation cooling (preservation/improvement of reliability by maintenance management and facility update etc.) HP 2-1 on of a fuel/fuel debris removing plan Consideration/preparation for the decontamination and shielding in the building Decontamination/shielding, restoration of fuel handling equipment Unit 2 Pool circulation cooling (preservation/improvement of reliability by maintenance management and facility update etc.) Preparatory work/debris removing work

	Preparatory work/debris removing work
	Removal of debris, decontamination and shielding in the pool
Unit 3	Construction of fuel removal cover/installation of fuel handling equipment
	Design and manufacturing of fuel removal cover
	Design and manufacturing of crane/fuel handling machines Consideration, design and manufacturing of on-site shipping containers Fuel removal
	Pool circulation cooling (preservation/improvement of reliability by maintenance management and facility update etc.)
	Construction of fuel removal cover/installation of fuel handling equipment
Unit 4	Removal of debris In the pool/fuel check etc.

ood

			Status of efforts	on various plans (Part 2) As of December 25, 201		Main processes	: Field work : R&D : Review
Challenges		Phase 1 (no	later than 2 years after the completion of the current efforts)	Phase	2 (Early period)	Green fra	<sup>1</sup> : Plan until last month me: Change from last month
		2012	2013	2014		2015	
Fuel debris removal plan	Decontamination of the inside of the building	Developmer Developmen	ontamination technology/development of remote decontamination equipment t of remote contamination investigation technologies (1) t of remote decontamination technologies (1) nd on-site demonstration				<del>⊽ Obje</del> ctive: <u>Establien</u> decontagy hatior rebet technology
		Sile Survey a	Decontamination, shielding, etc. in the building (Work environment improvement (1)) First floor of the reactor building			Tol	be continued
	Measures to reduce overall dose	G	ulation of a comprehensive plan for exposure reduction asping of the situation of work area rmulation of work plan in the reactor building rmulation of work plan on the floor with)damage from				
		Design, manu Design, manu [Units 1 and 3] Insp	n/repair of leaking locations of the PCV (including stop leakage between buildings). facturing and testing etc. of the equipment for inspecting the PCV (2) facturing and testing etc. of the equipment for inspecting the PCV (3), (6) bection of the basement of the nuclear reactor building, Inspection of leaking locations $racksing and the basement of the nuclear reactor building, Inspection of leaking locations racksing and the basement of the nuclear reactor building, Inspection of leaking locations racksing and the basement of the nuclear reactor building, Inspection of leaking locations racksing and the basement of the nuclear reactor building, Inspection of leaking locations racksing and the basement of the nuclear reactor building, Inspection of leaking locations racksing and the basement of the nuclear reactor building, Inspection of leaking locations racksing and the basement of the nuclear reactor building, Inspection of leaking locations racksing and the basement of the nuclear reactor building, Inspection of leaking locations racksing and the basement of the nuclear reactor building, Inspection of leaking locations racksing and the basement of the nuclear reactor building, Inspection of leaking locations racksing and the basement of the nuclear reactor building, Inspection of leaking locations racksing and the basement of the nuclear reactor building and the basement of the nuclear reactor building and the basement of the basement of the nuclear reactor building and the basement of the base$			☆: Including on-site dem	onstration
	Fuel debris removal	R&D toward the removal of fuel debris (to be continued to address long-term challenges including internal R&D of equipment etc.) Design, manufacturing and testing etc. of the equipment for inspecting the inside of the PCV (5) Inspection from outside the PCV (including on-site demonstration of development results)					
	Stable storage, processing/disposal of fuel debris after removal	Development of storage cans (surveys on existing technologies, review on storage systems/dev     Research on/development of mock-up processing/disposal technologies     Establishment of nuclear material accountancy and control measures for the fuel debris			f safety evaluation te	chnique etc.)	
	Others	hers Development of criticality evaluation and detection technologies					

		Status of e	fforts on various pla	ans (Part 3)	: Main processes : Sub-main processes	: Field work R&D	
		As of December 25, 2014				Control : Review	
Challenges	The Pha	hase 1 (no later than 2 years after the completion of the current efforts)		The Phase 2 (E	arly period)	Green frame: Change from last month	
	2012	2013		2014		2015	
		VObjective Implement the measures to improve the reliability of the c	urrent facilities				
		treatment by means of existing treatment facilities					
		libbility of the current facilities, etc. aviity of transter, processing, and storage facilities).	Treatment of re	etained water by water treatment facil	ities with improved reliability		
	Replacement of	branch pipe pressure hoses with PE pipes					
		vent the expansion of tank leakage crete dam/emlankment/replacement by closed conduits), to be taken sequen	tially along with the installation of tanks				
í an the second s	Consideration of reduci		ually along with the installation of tallies				
	the circular lines	4					
Retained wate	recovery methods	Sub-drain r	estoration work	$\rightarrow$	Restore sub-drain faciliti	es, reduce	
Retained wate treatment pla		Review on sub-drain and other p	urification facility $\rightarrow$ Installation work	$\rightarrow$	the amount of groundwa (reduction in retained		
, D					Drawdown of groundwater in	the huilding	
5	Groundwater b	VDASS					
	installation wor			Groundwater inflow is reduced (Re	etained water is decreased).		
	Installation of m	Iti-nuclide removal equipment		Purification of on-site reservoir w	ater		
	/	Consider and implement measures to increase the processing amount					
			Preparation work for frozen soil impermeable	e walls	$\rightarrow$	Reduce groundwater inflow rate (Reduce accumulated water)	
	Construction of s	ea side water barrier wall	Landfilling etc. in the harbor area		<b>⊘Objective:</b> Reduction of the ri		
		Installation of steel pipe sheet pile			contamination during the lea	kage of contaminated water	
Plan for preven		Consideration of technologies for decontaminating radioactive					
the spread o marine pollutio		tion purification Sea water purification by fibrous adsorbent materia	I (ongoing)		Decontamination o	f Radioactive strontium (Sr)	
		C	overing etc. of dredge soil over sea routes and	d ber hs			
	Monitoring of gr	ound water and seawater (implemented on an ongoing basis)					
Plan for preven the spread o marine pollution Gas/liquid was Reduction ir radiation dose the site bounda	Operation of th	e gas management system of Units 1 to 3 PCVs					
						/	
Gas/liquid was		ntivation equipment/closure of the opening of blow-out panel for Unit 2					
	Measurement of	dust concentration at the opening of buildings etc., on-site survey		i i			
		Improve the accuracy of gas monitoring	•				
			Land and marine environmental monitoring (impleme	ented in an ongoing basis)			
	7	7Objective: Control the radiation dose at the site boundaries caused by additionally released from the entire power plant at 1mSv/y					
Reduction in	n Reduction of	adiation dose by shielding, etc.					
radiation dose the site bound		Reduction of radiation dose by the purification of co	ntaminated water etc.	$\rightarrow$			
			Land and marine environmental monitoring (impleme	ented in an ongoing basis)			
						average 5 Sv/hour in the South site except for around Units 1-4.	
Site		aniamoniation of decontamination in the elic of neuror constation elect					
decontaminati	uon systematic In	plementation of decontamination in the site of power generation plant					

decontamination plan

Objective:	Reduction to average 5 Sv/hour in the South	
	side area on site except for around Units 1-4.	
	$\nabla$	

1

Status of offorts on various plans (Part 4)  $\rightarrow$  :Main processes

		Status of enorts	As of December 25, 2014	: Sub-main proce	: Review
Challenges		The Phase 1 (no later than 2 years after the completion of the current efforts)	The Pha	se 2 (Early period)	Green frame: Change from last month
		2012 2013	2014		2015
Plan for retrieving fuel from spent fuel pool	Cask for both transport and storage				
		Cask manufacturing	1		
		I			
	Dry storage cask				
		Cask manufactoring			
	Harbor	Carrying-in of empty casks (sequential)			
		Aleady carried-in  Aleady carried-in  Inspection of existing dry storage casks (9 pieces)  R	etrieval of fuel from the common pool		
	Common pool				
retrie		Design/manufacturing of damaged fuel racks	Fixation		
Plan for		Storage of fuel ret	rieved from spent fuel pool (storage and management).		>
	Temporary cask	Design and production			
	storage facility	Installation Acceptance and interim storage of casks			
		Evaluation of long-term integrity of fuel retrieved from spent fuel pool			$\rangle$
	R&D	Examination of the processing method of damaged fuel etc. retrieved from spent fuel p	ool		>
	Installation of				
Fuel debris removal plan	reactor building				
Fuel c emov:	Preservation of the integrity of	Development of evaluation technology for integrity against corrosion of RPV/PCV			>
	RPV/PCV	Corrosion protection (Reduction in dissolved oxygen contained in reactor cooling water by means of nitrog	jen bubbling)		/
ioning		Continuation of secure storage equipped with adequate shielding	and scattering prevention measures		
nmiss		Evaluation of waste	prevention measures		
decol		Development of storage management plans (Reduction in Establishment of vehic	le maintenance shops		Improvement of waste reducing management policy
nd the		generation Update the storage	e management plan		provement of waste storage management policy
ste, ai	Storage and	of storage)	Establishment of drum storage facility		
ve wa	management plans	Design and manufacturing of incineration plants for miscellaneous solid wastes		<u> </u>	/ ]
dioacti	for solid wastes		ion of incineration plants for miscellaneous solid wastes	*Reflection of actual perform	mance /
olid rac acilitie		Transfer of debts to the solution temporary storage facility			
Plan for management and processing/disposal of solid radioactive waste, and the decommissioning of reactor facilities		Soil covering work for ferred Dees			
		Reduction of radiation design that is a secondary wastes from water treatment through shielding etc.			<u>,</u>
sing/d		Evaluation of secondary wastes from water treatment and lifespan of storage containers	Facility renewal plan development		'
roces	Processing/ disposal plans for solid wastes				
and p		Development of R&D plan for Verification of applicate safety processing/disposal	ility of processing/disposal technologies in Japan and foreign countrie	S	
ement		Waste charact	terization (radiochemistry analysis, assessment of volume etc.)		
nanag	Decommissioning				HP ND-1
n for m	plans for reactor	Development of feasible and rational decommissioning scenarios			NU-1
	facilities				Establishmont of docommissioning somarie
	entation system and el procurement plan	Systematic cultivation/deployment of personnel, including the cooperative companies, and implementation	of measures to stimulate motivation etc.		
Plan to ensure the safety of		Continuation of safety activities, maintenance and enhancement of radiation management, continuous ensu	irement of medical services, etc.		
	work	Reduction of radiation dose in the rest area of the main office building, rest area in front of the important qua			

### Reference December 25, 2014

### Progress toward decommissioning: Fuel removal from the spent fuel pool (SFP)



Progress toward decommissioning: Works to identify the plant status and toward fuel debris removal

Secretariat of the Team for Countermeasures for Decommissioning and Contaminated Water Treatment 2/6

December 25, 2014

Identify the plant status and commence R&D and decontamination toward fuel debris removal

Immediate

target



Secretariat of the Team for Countermeasures for Decommissioning and Contaminated Water Treatment 3/6

December 25, 2014

T/B

Swimming

rohot

Tracer

Sona

a floor

traveling

robot

### Immediate Identify the plant status and commence R&D and decontamination toward fuel debris removal target



al December 25, 2014 Secretariat of the Team for Countermeasures for Decommissioning and Contaminated Water Treatment 4/6

Decontamination inside R/B

Reactor Building (R/B) was investigated by

-The contamination status inside the

-To select an optimal decontamination method, decontamination samples were

-To facilitate decontamination inside the Reactor Building, removal of obstacles on

collected (June 29 to July 3, 2012).

the 1st floor was conducted (from November 18, 2013 to March 20, 2014).

a robot (June 11-15, 2012).

# e Identify the plant status and commence R&D and decontamination toward fuel debris removal

# Water flow was detected from the Main Steam Isolation Valve\* room

Immediate

target

On January 18, a flow of water from around the door of the Steam Isolation Valve room in the Reactor Building Unit 3 1st floor northeast area to the nearby floor drain funnel (drain outlet) was detected. As the drain outlet connects with the underground part of the Reactor Building, there is no possibility of outflow from the building.

From April 23, image data has been acquired by camera and the radiation dose measured via pipes for measurement instrumentation, which connect the air-conditioning room on the Reactor Building 2nd floor with the Main Steam Isolation Valve Room on the 1st floor. On May 15, water flow from the expansion joint of one Main Steam Line was detected.

This is the first leak from PCV detected in Unit 3. Based on the images collected in this investigation, the leak volume will be estimated and the need for additional investigations will be examined. The investigative results will also be utilized to examine water stoppage and PCV repair methods.



\* Main Steam Isolation Valve: A valve to shut off the steam generated from the Reactor in an emergency



PCV side

Robot for investigating the contamination status (gamma camera mounted)



Status of equipment development toward investigating inside the PCV

Prior to removing fuel debris, to check the conditions inside the Primary Containment Vessel (PCV), including the location of the fuel debris, investigation inside the PCV is scheduled. As the water level inside the PCV is high and the penetration scheduled for use in Units 1 and 2 may be under the water, another method needs to be examined.

[Steps for investigation and equipment development]

- (1) Investigation from X-53 penetration
- -From October 22-24, the status of X-53 penetration, which may be under the water and which is scheduled for use to investigate the inside of the PCV, was investigated using remote-controlled ultrasonic test equipment. Results showed that the penetration is not under the water.
- -An investigation of the inside of the PCV is scheduled for around the 1st half of FY2015. Given the high radioactivity around X-53 penetration, the introduction of remote-controlled equipment will be examined based on the decontamination status and shielding.
- (2) Investigation plan following the investigation of X-53 penetration

-Based on the measurement values of hydraulic head pressure inside the PCV, X-6 penetration may decline. It is estimated that access to X-6 penetration is difficult.

-For access from another penetration, approaches such as 'further downsizing the equipment" or "moving in water to access the pedestal" are necessary and will be examined.



<Glossary> (\*1) SFP (Spent Fuel Pool) (\*2) RPV (Reactor Pressure Vessel) (\*3) PCV (Primary Containment Vessel)

\* Indices related to plant are values as of 11:00, December 24, 2014

### Progress toward decommissioning: Work related to circulation cooling and accumulated water treatment line

December 25, 2014 Secretariat of the Team for Countermeasures for Decommissioning and Contaminated Water Treatment 5/6

Immediate Stably continue reactor cooling and accumulated water treatment, and improve reliability



### Progress toward decommissioning: Work to improve the environment within the site

generated after the accident, to limit the effective radiation dose to below 1mSv/year at the site boundaries.

Immediate

Reduce the effect of additional release from the entire power station and radiation from radioactive waste (secondary water treatment waste, rubble, etc.)



6/6

targets Prevent contamination expansion in sea, decontamination within the site Installation of impermeable walls on the sea side To prevent contamination expansion into the sea Expansion of full-face mask unnecessary area where contaminated water had leaked into groundwater, impermeable walls are being installed. Operation based on the rules for mask wearing according to Installation of steel pipe sheet piles temporarily radioactive material density in air and decontamination/ ionization MP-1 completed by December 4, 2013 except for 9 pipes. rules was defined, and the area is being expanded. The next stage will involve installing steel pipe In the J tank installation area on the south side of the site, as sheet piles outside the port, landfilling within the port, and installing a pumping facility to close before Installation status of impermeable walls decontamination was completed, the area will be set as full-face G MP-2 mask unnecessary area (from May 30), where for works not on the sea side the construction completion. ΒA handling contaminated water, wearing disposable dust-protective (Landfill status on the Unit 1 intake side), masks will be deemed sufficient . 🖗 н Reducing radioactive materials in seawater within the harbor Additional -The analytical result for data such as the density and level of aroundwater on the east (sea) side of the Building ۲ area identified that contaminated groundwater was leaking into seawater. No significant change has been detected in seawater within the harbor for the past month, nor was any significant Full-face mask MP-3 change detected in offshore measurement results as of last month. 1234 Ε To prevent contamination expansion into the sea, the following measures are being implemented: តេច (1) Prevent leakage of contaminated water -Ground improvement behind the bank to prevent the expansion of radioactive materials. Full-face mask unnecessary MP-4 (Between Units 1 and 2; completed on August 9, 2013; area M between Units 2 and 3: from August 29 and completed on December 12, 2013; between Units 3 and 4: from August 23, 2013 and completed on January 23, 2014) Pumping groundwater in contaminated areas (from August 9, 2013, scheduled to commence sequentially) (2) Isolate water from contamination Solid waste storage Disposable dust-Enclosure by ground improvement on the mountain side protective mask (Between Units 1 and 2: from August 13, 2013 and completed on March 25, 2014; between Units 2 and 3: from October 1, 2013 and completed on February 6, 2014; Full-face mask unnecessary area MP-5 🔛 W between Units 3 and 4: from October 19, 2013 and completed on March 5, 2014) Main Anti-Earthquake Building To prevent the ingress of rainwater, the ground surface was paved with concrete (commenced on November 25, 0 🕲 2013 and completed on May 2, 2014) (3) Eliminate contamination sources Removing contaminated water in branch trenches and closing them (completed on September 19, 2013) R 🚫 Removal of contaminated water in the seawater pipe trench Expansion of work areas for women Unit 2: November 25, 2014 to December 18, 2014 - filling of tunnel sections with cement-based materials. Unit 3: Drilling of holes to install frozen/ temperature-measurement pipes is completed. Regarding female workers engaging in radioactivity-related jobs at the Fukushima Daiichi Nuclear Power Station, there has been no onsite work MP-6 area since the East Japan Great Earthquake due to the increased Overview of SN measures radioactivity rate. However, improved work environment conditions mean Main gate ing on the surface female workers have been allowed to work within limited onsite areas since Seaside Ground improvement June 2012. ndwater pumping Based on the improved onsite work environment and the reduced potential MP-7 Rubble storage area vater for internal exposure, work areas for female workers will be expanded site-Trimmed trees storage area Units 1-4 wide. excluding specified high-dose works and those for which the Rubble storage area (planned) radiation dose exceeds 4mSv per exposure (from November 4.) Approx. 200m Trimmed trees storage area (planned) Cesium absorption vessel storage area I and-side Sludge storage area MP-8 Mountain side S Cesium absorption vessel storage area (before operation) Approx. 500m impermeable walls Pumping through a Pumping through a groundwater bypass Sludge storage area (before operation) with frozen soil sub-drain